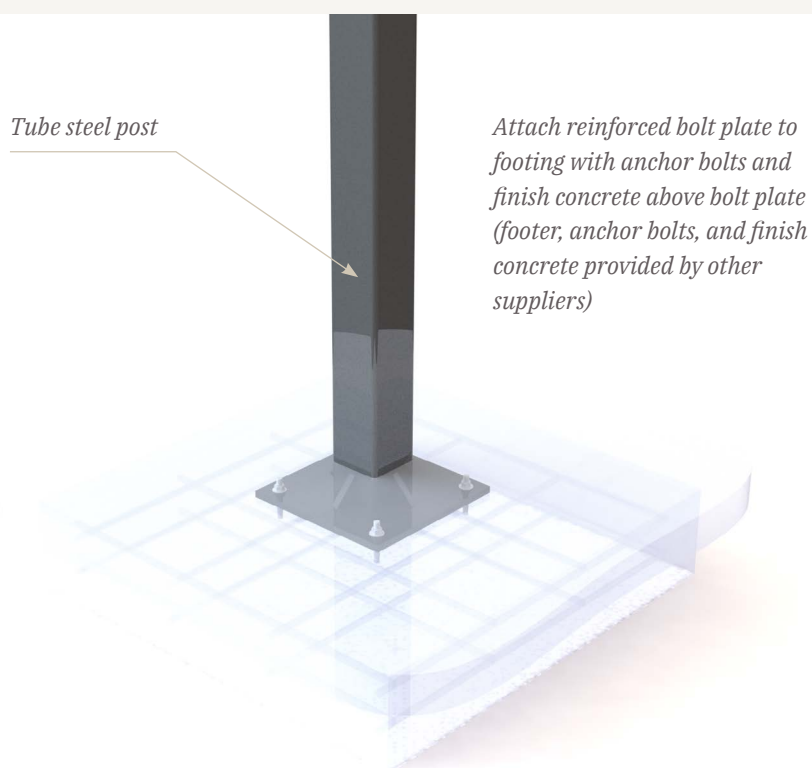


# The Solar Series™

## Installation Overview for Framed Shade Structures

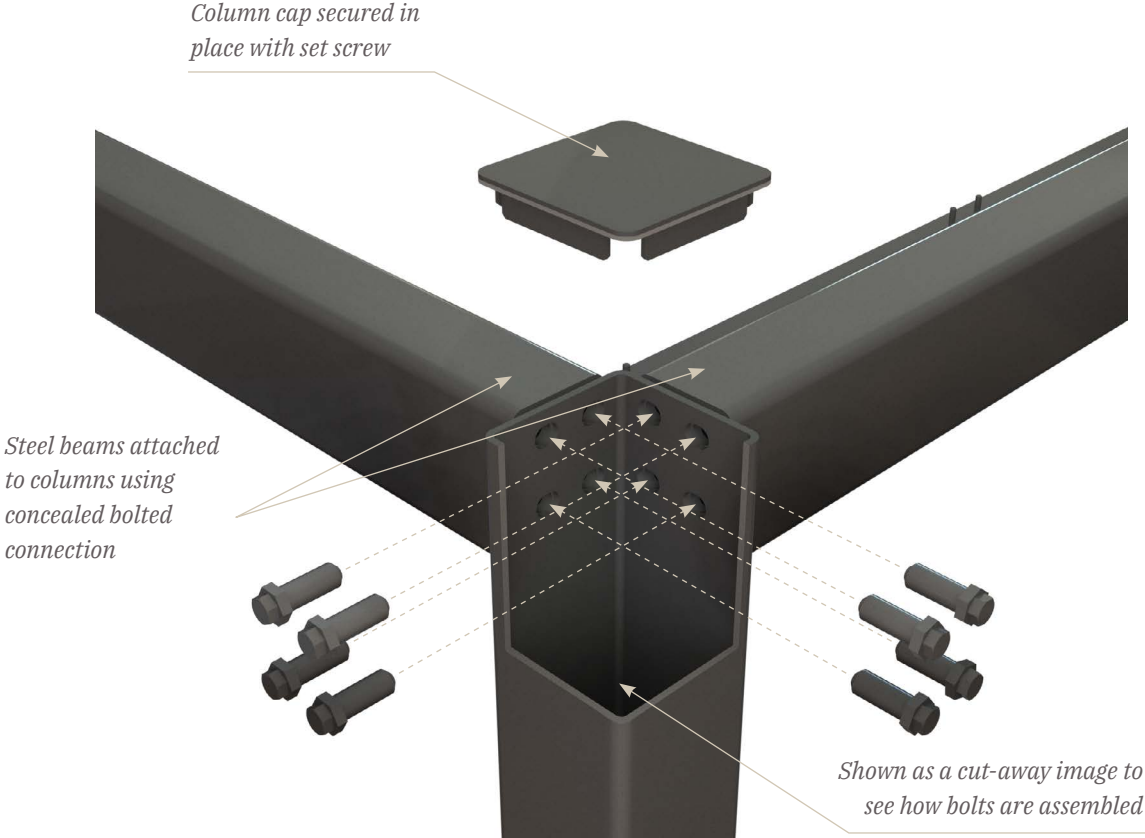
- 4-step installation process
- All structure elements, panels, and hardware system provided
- All panels powdercoated on both sides
- All hardware powdercoated
- All steel powdercoated with zinc primer
- No welding or cutting required
- Detailed installation instructions provided upon purchase

### STEP 1: INSTALL COLUMNS

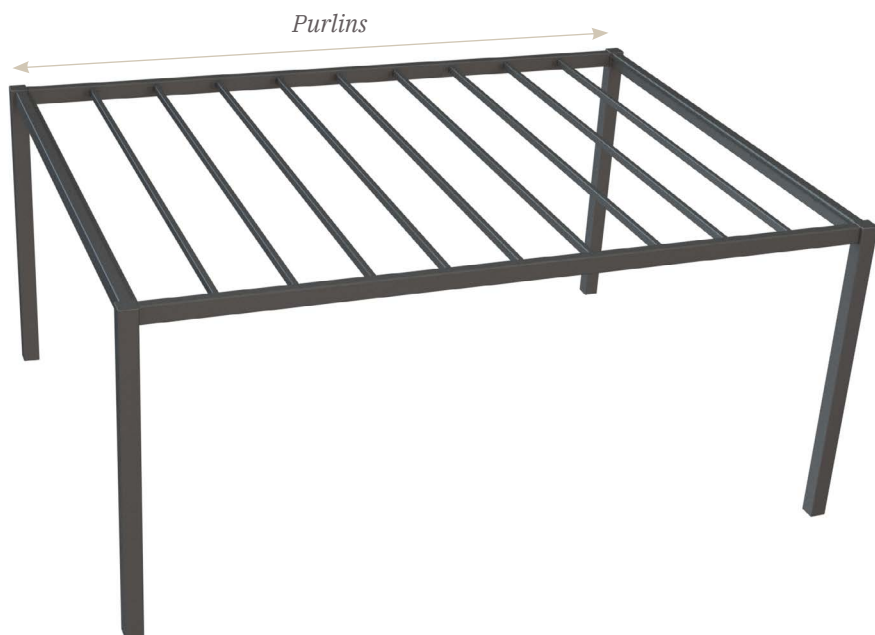
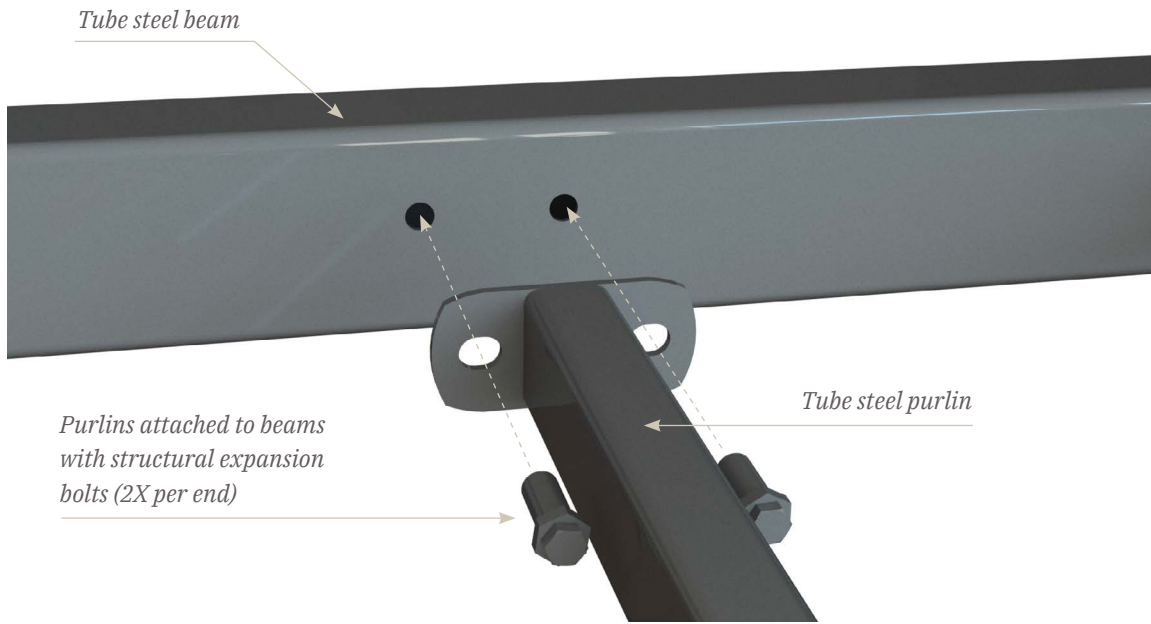


# The Solar Series™ INSTALLATION OVERVIEW FOR FRAMED SHADE STRUCTURES

## STEP 2: INSTALL BEAMS



STEP 3: INSTALL PURLINS



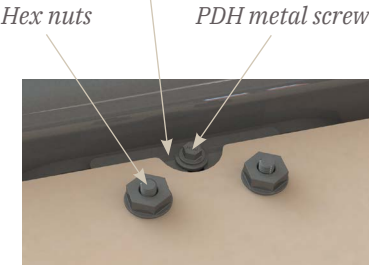
# The Solar Series™ INSTALLATION OVERVIEW FOR FRAMED SHADE STRUCTURES

## STEP 4: INSTALL PANELS

Hex nuts on threaded studs on sides



PFL200 bracket



PDH metal screw

